Date: 10/02/2008 Supersedes: New

## **Empire**

Milliken Performer Series - Milliken's Performer Series Products are constructed for heavy commercial hospitality environments and come standard with 2 of Milliken's proprietary enhancement technologies. 1-StainSmart which provides resistance, repellency and releasability of stains and soil. 2-ColorSeal which provides bleach resistance properties. No other pattern carpet in the Hospitality Industry can offer a performance product that covers all your carpet concerns. Milliken backs the Performer Series with unmatched warranties for wear, stain, soil and bleach.

Specifications:

Fabric Construction Tufted, Patterned Cut Pile, Dye Injected

Carpet Fiber Invista- XTI Continuous Filament Nylon, Type 6,6

Stain and Soil ProtectantStainSmart\*Mold/Mildew Odor ControlAlphaSan\*Bleach ResistanceColorSeal\*

Yarn Weight 42 Oz. Square Yard / 1424 gm/m<sup>2</sup>

Tufting Gauge 1/10 Gauge

Stitches Per Inch / Stitches Per 10 cm
11.85 Stitches Per Inch / 46.79 Stitches per 10 cm
118.5 Tufting Density
118.5 Tufts Per Square Inch / 1837/10 cm<sup>2</sup>

Density Factor 445,108

Finished Pile Thickness

Nominal .30" Sheared / Nominal 7.6 mm Sheared
Total Thickness

Nominal .38" Sheared / Nominal 9.7 mm Sheared

Total Weight 73 Oz. Per Square Yard / 2475 gm/m<sup>2</sup>

Primary Backing Synthetic Woven
Secondary Backing Synthetic Actionbac\*
Width 13' 6" / 4.12m

Radiant Panel Test

Class I, Greater Than .45 Watts/cm<sup>2</sup>

Smoke Chamber Test

Less Than 450 Flaming & Non-Flaming

Static Electricity (AATCC-134) 20% R.H., 70 F) Less Than 3.5 KV

Recommended Maintenance MilliCare Environmental Services

Recommended Traffic Heavy Commercial

Specifications are subject to normal manufacturing tolerances and may be changed without prior notice. Copies of actual test results are available upon request.

**Optional Features Available:** 

Carpet Widths 9 foot, 12 foot - 2,500 sy minimum order requirement

Secondary BackingPerformaBac2 - Moisture Barrier PadSecondary BackingAttached pad - ENHANCER™ TECHNOLOGYFinished Pile Thickness/PadNominal .30" Sheared / Nominal 7.6 mm ShearedTotal Thickness/PadNominal .51" Sheared / Nominal 12.8 mm Sheared

Total Weight/Pad 108 Oz./Square Yard / 3627 gm/m<sup>2</sup>

Applicable Milliken Warranties include:

10 Year 10% Fiber Loss Wear WarrantyEdge ravelStaining/Soiling (StainSmart\*)AntistaticBleach resistance (ColorSeal\*)Tuft bind

Antimicrobial protection (AlphaSan\*) Atmospheric fading

Floor compatibility

Additional warranties if purchased:
Flammability

Attached cushion resiliency

Delamination of backing Attached cushion moisture barrier











